

OWNER'S

MANUAL

Amazon Unitario Descarga vertical

K2UF-280 DN3 K2UF-335 DN3 K2UF-400 DN3 K2UF-450 DN3

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IMPORTANT SAFETY INFORMATION 1.

To prevent injury to the user or other people and property damage, the following instructions must be followed. Incorrect operation due to ignoring of instructions may cause harm or damage.

The safety precautions listed here are divided into two categories. In either case, important safety information is listed which must be read



<u>W</u>ARNING

Failure to observe a warning may result in serious injuries. The appliance shall be installed in accordance with national wiring regulations.



CAUTION

Failure to observe a caution may result in injury or damage to the equipment.



WARNING

- Ask your dealer for installation of the air conditioner. Incomplete installation performed by yourself may result in a water leakage, electric shock, and fire.
- Ask your dealer for improvement, repair, maintenance. Incomplete improvement, repair, and maintenance may result in a water leakage, electric shock,
- To avoid electric shock, fire or injury, or if you detect any abnormality such as smell of fire, turn off the power supply and call your dealer for instructions.
- Never replace a fuse with that of wrong rated current or other wires when a fuse blows out.

Use of wire or copper wire may cause the unit to break down or cause a fire.

Do not insert fingers, rods or other objects into the air inlet or outlet.

When the fan is rotating at high speed, it will cause injury.

- Never use a flammable spray such as hair spray, lacquers paint near the unit. It may cause a fire.
- Never touch the air outlet or the horizontal blades while the swing flap is in operation.

Fingers may become caught or the unit may break down.

The appliance shall be installed in accordance with national wiring regulations.

- Never inspect or service the unit by yourself. Ask a qualified service person to perform this work.
- Do not dispose this product as unsorted municipal waste. Collection of such waste separately for special treatment is necessary.
- Do not dispose of electrical appliances as unsorted municipal waste, use separate collection facilities. Contact your local government for information regarding the

connection systems available.

- If electrical appliances are disposed of in landfills or dumps, hazardous substances can leak into the groundwater and get into the food chain, damaging your health and well-being.
- Keep far away from high-frequency equipment.
- Keep away from the following places: a place where it is full of oil gas; places where salty air surrounding (near the coast); a place where is caustic gas (the sulfide in hot spring). Location in the falling places may cause malfunction or shorten the life span of the machine.
- In the case of extremely strong wind, please prevent the air from flowing backwards into the outdoor unit.
- Snow canopy is necessary in snowfall places on the outdoor unit. Please consult the local dealer for details.
- In the frequent thunderstruck place, lightning proof actions should be taken.
- To prevent refrigerant leak, contact your dealer.

When the system is installed and runs in a small room, it is required to keep the concentration of the refrigerant, if by any chance coming out, below the limit. Otherwise, oxygen in the room may be affected, resulting in a serious accident.

The refrigerant in the air conditioner is safe and normally does not leak.

If the refrigerant leaks in the room, contact with a fire of a burner, a heater or a cooker may result in a harmful gas.

Turn off any combustible heating devices, ventilate the room, and contact the dealer where you purchased the

Do not use the air conditioner until a service person confirms that the portion where the refrigerant leaks is repaired.





CAUTION

- Do not use the air conditioner for other purposes.
 - To avoid any quality deterioration, do not use the unit for cooling precision instruments, food, plants, animals or works of art.
- Before cleaning, be sure to stop the operation, turn the breaker off or pull out the supply cord.

Otherwise, an electric shock and injury may result.

- In order to avoid electric shock or fire, make sure that an earth leak detector is installed.
- Be sure the air conditioner is grounded.

In order to avoid electric shock, make sure that the unit is grounded and that the earth wire is not connected to gas or water pipe, lightning conductor or telephone earth wire.

- In order to avoid injury, do not remove the fan guard of the outdoor unit.
- Do not operate the air conditioner with a wet hand. An electric shock may happen.
- Do not touch the heat exchanger fins.
 These fins are sharp and could result in cutting injuries.
- After a long use, check the unit stand and fitting for damage.

If damaged, the unit may fall and result in injury.

- To avoid oxygen deficiency, ventilate the room sufficiently if equipment with burner is used together with the air conditioner.
- Arrange the drain hose to ensure smooth drainage. Incomplete drainage may cause wetting of the building, furniture etc.
- Never expose little children, plants or animals directly to the air flow.

Adverse influence to little children, animals and plants may result

Notice to avoid places where operation noise may easily be spread away or be enhanced.

Noise can be amplified by anything blocking the air outlet of outdoor unit.

- Choose a proper place that the noise and hot or cold wind blown out of the outdoor unit will not bring inconvenience to your neighbors and not affect the growth or animal or plant.
- Do not allow a child to mount on the outdoor unit or avoid placing any object on it.

Falling or tumbling may result in injury.

Do not operate the air conditioner when using a room fumigation - type insecticide.

Failure to observe could cause the chemicals to become deposited in the unit, which could endanger the health of those who are hypersensitive to chemicals.

■ Do not place appliances which produce open fire in places exposed to the air flow from the unit or under the indeed unit.

It may cause incomplete combustion or deformation of the unit due to the heat.

Do not install the air conditioner at any place where flammable gas may leak out.

If the gas leaks out and stays around the air conditioner, a fire may break out.

- The appliance is not intended for use by young children or infirm persons without supervision.
- Young children should be supervised to ensure that they do not play with the appliance.

2. PARTS NAMES

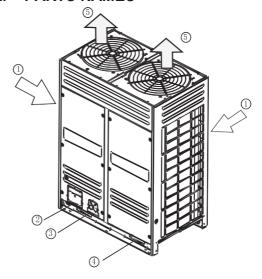


Fig. 2-1

•	Air inlet (Both in Left and right sides, as well as in rear side.)
2	Refrigerant pipe connective opening
3	Wires outlet (Some types have not wires outlet)
4	Fixed foot
5	Air outlet (Heat air to be blows out in the cooling operation, vice versa while the heating.)



NOTE

All the pictures in this manual are for explanation purpose only, There may be slightly different from the air conditioner you purchased (depend on model). The actual shape shall prevail.

To avoid danger, never put sticks or other objects into it.

Please preheat the air conditioner for at least 12 hours before operation. Do not switch off the power if you need to stop the unit for 24h or shorter time. (This is to heat the crank case heater to avoid the compulsive start of compressor.)

Make sure the air inlet and outlet are not blocked, or it may degrade the performance of air conditioner or start up protector which will stop the unit from running.

3. OPERATION AND PERFORMANCE

- Cooling and heating operation of Kaysun inverter central A/C
- The indoor unit of this air conditioner can be controlled solely, and the indoor unit in the same system can not run cooling and heating at the same time.
- When the Cooling and Heating operation confront with each other, please determine the problem according to the settings of outdoor unit Mode dial code SW5.
 - 1. When set as the Heating Priority Mode, the indoor unit on Cooling Mode would stop and there will be Standby or No Priority displayed on the control panel. Those indoor units which are running on Heating Mode will run continuously.
 - 2. When the Cooling Priority Mode has been set, the indoor unit on Heating Mode would stop and there will be Standby or No Priority displayed on the control panel. Those indoor units which are running on Cooling Mode will run continuously;

- 3. When the Priority Mode has been set, the first indoor unit will work in Heating Mode that is Heating Priority, please refer to the ITEM 1 for the control logic. If the first indoor unit is work in Cooling Mode, that is the Cooling Priority Mode, please refer to the ITEM 2 for the control logic;
- 4. In terms of the settings only respond the Heating Mode, the indoor unit will run in Heating Mode normally, if unit be run in the Cooling Mode or air Supply Mode, the indoor unit will display Mode Conflicting;
- 5. In terms of the settings only respond the Cooling Mode, the indoor unit will run in Cooling Mode or air supply mode normally, if unit be run in the Heating Mode, the indoor unit will display Mode Conflicting.

Features of heating operation

- Warm air will not be blown out immediately at the beginning of the heating operation, after 3~5minutes (depends on the indoor and outdoor temperature), until the indoor heat exchanger become hot, then blows out warm air.
- During operation, the fan motor in the outdoor unit may stop running under high temperature.
- During Fan operation, if other indoor Units are running on heating mode, the fan may stop in order to prevent sending heat wind.

Defrost in the heating operation

- During heating operation, outdoor unit sometimes will frost. To increase efficiency, the unit will start defrosting automatically (about 2~10 minutes), and then water will be drained out from outdoor unit.
- During defrosting, both the fan motors in the outdoor unit and indoor unit will stop running.

Operation conditions

For proper performance, run the air conditioner under the following temperature conditions:

Table.3-1

T			
Temperature Mode	Outdoor temperature	Indoor temperature	Room relative humidity
Cooling mode	-5°C ~ 48°C	17°C ~ 32°C	below 80%
Heating mode	-15°C ~ 24°C	≤27°C	



NOTE

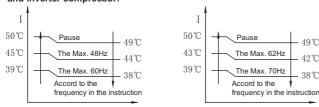
Protective device may start if running the unit outside the above condition, which will prevent the unit from operation.

DC compressor frequency-limited control

The Cooling ambient temperature T4 frequency-limited control:

For the models with combination of fixed frequency compressor and inverter compressor:

For the models with only one inverter compressor:





NOTE

Please see the above graph, the ambient condition is great affect to the air conditioner, therefore, please install the outdoor unit in a well-ventilated area prevent from cooling attenuation.

Protection Device

This protection device will stop the unit automatically in case the air conditioner is on forced running mode. When protection device is activated, running indicator light is lightened and query light flashes. Protection device may start under the following circumstances:

cooling operation:

- The air inlet or air outlet of outdoor unit is blocked.
- Strong wind is continuously blowing to the air outlet of the outdoor unit.

heating operation:

Too much dust and rubbish adhere to the dust filter in the indoor unit

Power cut

- If power is cut during operation, stop all the operation immediately.
- Power comes again. The operation indicator on the wire controller flashes.
- Push the ON/OFF button again if you want to restart the

Mishanding in operation

In case of mishandling caused by lighting or mobile wireless, please switch off the manual power off the manual power. Push ON/OFF again when restarting.

Heating capacity

- The heating process is :absorb heat from outdoor, while expel heat to indoor by hot pump. Once the outdoor temperature drop down, heating capacity is degraded correspondingly.
- It is command to equip with other warming facility, when outdoor temperature is low.
- It is better to equip with additional purchase indoor auxiliary heating device in paramos area where is in particularly low outdoor temperature. (See Indoor Unit Operation Manual for detail information)



NOTE

Please switch off the power when protection device starts. Do not restart until the problems are solved.

TROUBLES AND CAUSES

49°C

42°C

38℃

CAUTION

- In case the following malfunctions, please switch off the power and contact the local dealer. Incorrect ON/OFF operation
- Fuse or leakage protector is frequently broken.
- Foreign matter or water falls in the unit.

	Troubles	Causes
	Outdoor unit White mist or water The sound of "hiss"	FAN function stops automatically to defrost. It is the start and stop sound of the solenoid valve
Not malfunction	Indoor unit Bad odor Operation lamp flashes No priority of Standby on panel is lightened	At the beginning and the end of the running process, sounds like water flow in valve occurs, which will be amplified in 3~15 minutes, this is caused by dehumidifying process of refrigerant current. Slight hiss is caused by heat exchanger as temperature changes. Pieces of the wall, carpet, furniture, cloth, cigarette, cosmetics are adhered to the unit. Switch on the power after the power cut. Other equipment preheating process stops cooling operation. The operator sets an opposite mode against the fixed cooling and heating mode. FAN mode stops to avoid cold air blown out. The master unit with slave units for different purposes, when abnormal accident happens, the director will illustrate.
0	Start or stop operation automatically	Wrong operation on timer.
Check it again	• No operation	Whether the power is cut. Whether manual power switch is turned on. Whether the fuse is melted. Whether the protection device works. (operation lamp is lightened) Whether it is the time set.
Oneck it again	Insufficient cooling Insufficient heating	Whether the inlet and outlet of outdoor unit is blocked. Whether the door and window are open. Whether the air filter is blocked by dust. Whether the air deflector is in the right place Whether fan speed is slight or whether it is in FAN mode. Whether the temperature is set properly. Whether setting COOL and HEAT simultaneously. (Indicator light Standby or No Priority on panel is lightened)

5. MALFUNCTION

Malfunction display of outdoor unit's DSP1

Table.5-1

No.	Error code	Error or protection type	Note
1	E0	Outdoor units communication error	Only display in slave unit
2	E1	Phase sequence error	
3	E2	Indoor units and master unit communication error	
4	E3	Reserve	
5	E4	The pipe temp. sensor (for sensing the ambient temp) error	
6	E5	Reserve	
7	E6	Reserve	
8	E8	Outdoor unit address error	
9	E9	Voltage error	
10	НО	The communication error between IR341 and 780034	
11	H1	The communication error between 0537 and 780034	
12	Н2	Outdoor unit qty. decreased error	Only display in master unit
13	Н3	Outdoor unit qty. increased error	Only display in master unit
14	H4	P6 protection occur 3 times within 30 minutes	Must be re-powered on for the recovery
15	Н	P2 protection occur 3 times within 30 minutes	Must be re-powered on for the recovery
16	Н6	P4 protection occur 3 times within 100 minutes	Must be re-powered on for the recovery
17	Н7	Indoor unit qty. have decrease	
18	H8	Air discharge sensor error	
19	H9	P9 protection occur 3 times within 30 minutes	Must be re-powered on for the recovery
20	Р0	Inverter upper temp. protection	
21	P1	Hi. pressure protection	
22	P2	Lo. pressure protection / power error / 3 phase protector error	P2 protection occur, and then vanish within one minute is normal
23	Р3	Inverter overcurrent protection	
24	P4	Overheat air discharged temp. protection	
25	P5	Hi. pipe temp. protection	
26	Р6	Modual protection	
27	P7	Fixed frequency 1 current protection [*]	
28	P8	Fixed frequency 2 current protection [*]	
29	P9	Fan modual protection	
30	L0	Modual error	
31	L1	Lo. voltage protection of DC main lead	
32	L2	Hi. voltage protection of DC main lead	
33	L3	Reserve	
34	L4	MCE error / synchro / closed loop	
35	L5	Zero velocity protection	
36	L6	Reserve	
37	L7	Phase sequence error protection	
38	L8	The different value of previous moment minus the subsequent moment >15Hz protection	
39	L9	The setting speed minus the actual speed>15 protection	

^{*} Specification:

If the problem still existing, please contact the sales distributor or Kaysun service center, tell us your model No. and the detail of the error.

^{1.} For the models with combination of fixed frequency compressor and inverter compressor,

P7: Fixed frequency 1 current protection; P8: Fixed frequency 2 current protection

^{2.} For the models with only one inverter compressor,

P7: Reserve; P8: Reserve

6. CONSTRAINT COOLING AND QUERY

Constraint Cooling

Once pressing the constraint cooling button (see the chart on the right), all the indoor unit will be on forced cooling mode and the wind speed is HIGH.

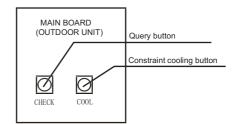


Fig.6-1

Query

1) This table is appropriate for the models with combination of fixed frequency compressor and inverter compressor.

Table 6-1

Normal display	Display content	Note
1	Outdoor unit address	0
2	Outdoor unit capacity	8, 10, 12, 14, 16
3	Modular outdoor unit qty.	Available for master unit
4	Outdoor unit total capacity	Capacity requirement
5	Indoor unit total capacity requirement	Available for master unit
6	The corrected total capacity of unit	Available for master unit
7	Operation mode	0, 1, 2, 3, 4
8	The actual operation capacity of this outdoor unit	Capacity requirement
9	Fan status	0, 1, 2, 3, 4, 5, 6, 7, 8, 9
10	T2B/T2 average temp.	Actual value
11	T3 pipe temp.	Actual value
12	T4 ambient temp.	Actual value
13	Inverter air discharge temp.	Actual value
14	Fixed frequency 1 air discharge temp.	Actual value
15	Fixed frequency 2 air discharge temp.	Actual value
16	Inverter current	Actual value
17	Fixed frequency 1 current	Actual value
18	Fixed frequency 2 current	Actual value
19	EXV opening angle	
20	Air discharge pressure	Actual value ×0.1 MPa
21	The limitation of Indoor unit proformed mode	0,1,2,3,4
22	Indoor unit qty.	Actual value
23	The last time error or protective code	Without protection or error displays as 00
24		Spot inspection end

The display contents as followings:

- 1) Normal display: When standby, it displays the indoor unit qty. When receive the capacity requirement, it will display the compressor rotation frequency.
- 2) Operation mode: 0—OFF; 1—Air supply; 2—Cooling; 3—Heating; 4—Constraint cooling.
- 3) Rotation speed: 0—fan stop; 1~9 speed increase sequentially; 9 is the maximum fan speed.
- 4) PMV opening angle: Pulse count= display value × 8
- 5) The limitation of Indoor unit proformed mode: 0—Heating Priority Mode; 1—Cooling Priority Mode; 2—Priority Mode; 3—Only Respond The Heating Mode; 4—Only Respond The Cooling Mode.
- 6) Indoor unit qty.: The indoor unit which communicate with outdoor unit normally.

Normal display	Display content	Note
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2	Outdoor unit capacity	8, 10
3	Modular outdoor unit qty.	Available for master unit
4	Outdoor unit total capacity	Capacity requirement
5	Indoor unit total capacity requirement	Available for master unit
6	The corrected total capacity of unit	Available for master unit
7	Operation mode	0, 1, 2, 3, 4
8	The actual operation capacity of this outdoor unit	Capacity requirement
9	Fan status	0, 1, 2, 3, 4, 5, 6, 7, 8, 9
10	T2B/T2 average temp.	Actual value
11	T3 pipe temp.	Actual value
12	T4 ambient temp.	Actual value
13	Inverter air discharge temp.	Actual value
14	Fixed frequency 1 air discharge temp.	Actual value
15	Reserved	Reserved
16	Inverter current	Actual value
17	Reserved	Reserved
18	Reserved	Reserved
19	EXV opening angle	
20	Air discharge pressure	Actual value ×0.1 MPa
21	The limitation of Indoor unit proformed mode	0,1,2,3,4
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7. AFTERSALE SERVICE

If the air conditioner was operated abnormally, please plug off the power supply firstly, and contact with Kaysun After-sales Center or Special Distributor. For detail please refer to the attached accessory Consumer Service Instruction.

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